AMENDMENTS TO THE SPECIFICATION

Docket No.: 13156-00051-US1

Please amend page 12, lines 12-13 to read as follows:

The duration of the reaction according to (i) (ii) is preferably from 1 to 48, more preferably from 4 to 36, particularly preferably from 12 to 24, hours.

Please amend page 12, lines 15-17 to read as follows:

The pressure during this reaction according to (i) (ii) is preferably from atmospheric pressure to 50 bar, more preferably in the range of from 5 to 25, particularly preferably in the range of from 10 to 15, bar.

Please amend page 35, lines 19-20 as follows:

Example 3: Preparation of tetraethylenediamine triethylenediamine (TEDA) from piperazine (PIP) and ethylenediamine (EDA)

Please amend page 36, lines 15-16 as follows:

Example 6: Preparation of tetraethylenediamine triethylenediamine (TEDA) from piperazine (PIP) and ethylenediamine (EDA)

Please amend page 37, lines 10-11 as follows:

Example 9: Preparation of tetraethylenediamine triethylenediamine (TEDA) from piperazine (PIP) and ethylenediamine (EDA)

Please amend page 38, lines 4-5 as follows:

Example 12: Preparation of tetraethylenediamine triethylenediamine (TEDA) from piperazine (PIP) and ethylenediamine (EDA)

Please amend page 38, lines 11-12 as follows:

Example 12: Preparation of tetraethylenediamine triethylenediamine (TEDA) from piperazine (PIP) and ethylenediamine (EDA)

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Please amend page 39, lines 14-16 as follows:

Comparative example 3: Preparation of tetraethylenediamine triethylenediamine (TEDA) from piperazine (PIP) and ethylenediamine (EDA)

Please amend page 39, lines 34-36 as follows:

Comparative example 5: Preparation of tetraethylenediamine triethylenediamine (TEDA) from piperazine (PIP) and ethylenediamine (EDA)